



CONGRESO INTERNACIONAL DE  
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# SHIP DESIGN AND NAVAL ARCHITECTURE

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# Why I am Presenting

- The stance of a Naval Constructor
- Over 30 years involvement in naval ship and submarine design and acquisition
- Project Manager and Project Director for - UK Amphibious Programme (incl new Royal Yacht), Concept designs of emerging UK fleet, Trimaran, Future Surface Combatant.

# Royal Navy Landing Ship Helicopter

(HMS Ocean)



# Future Surface Combatant

(Early Trimaran Concept – by UK MoD Concept Group)



# Artist's Impression of a New Royal Yacht

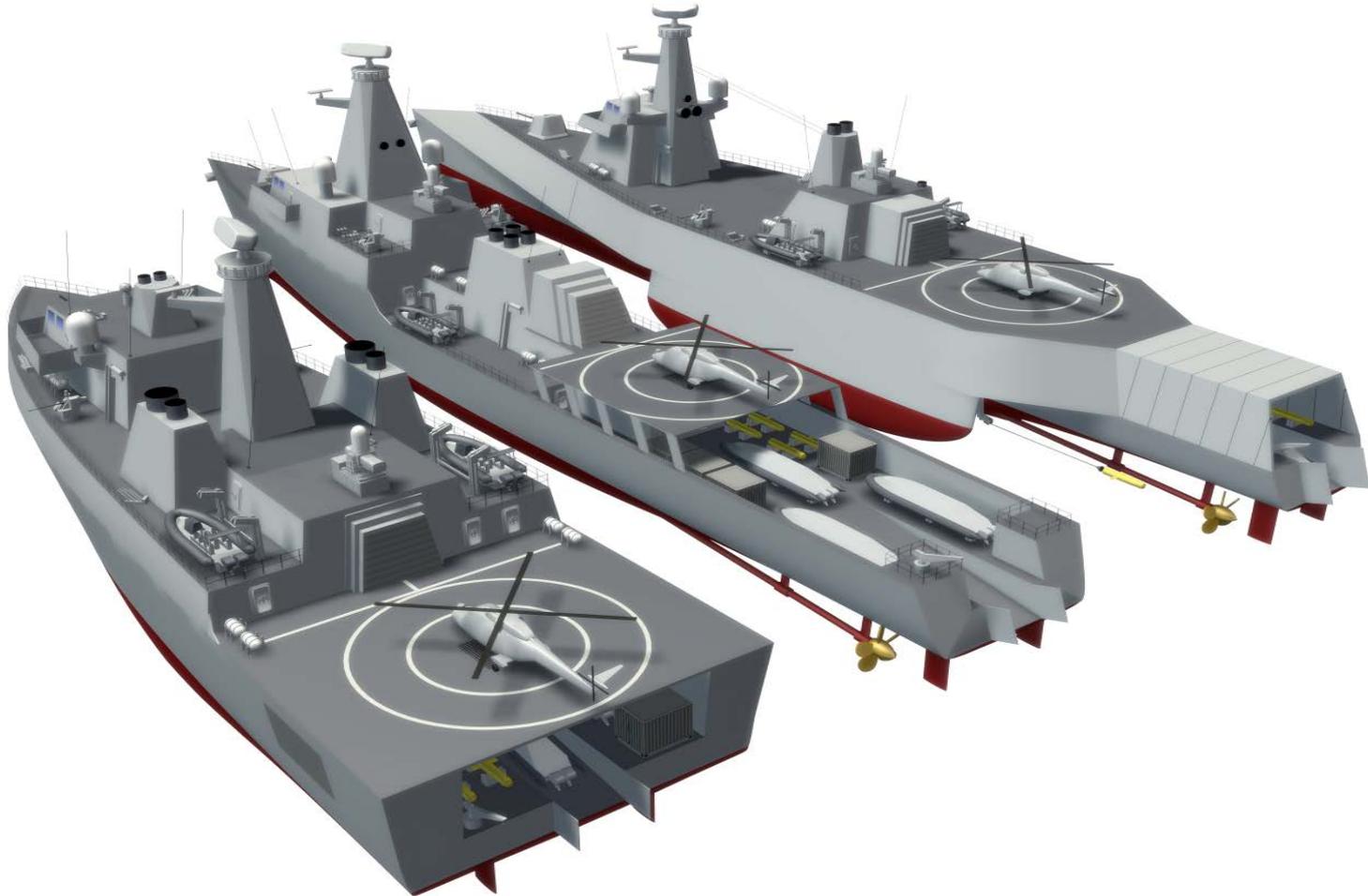


# Why I am Presenting

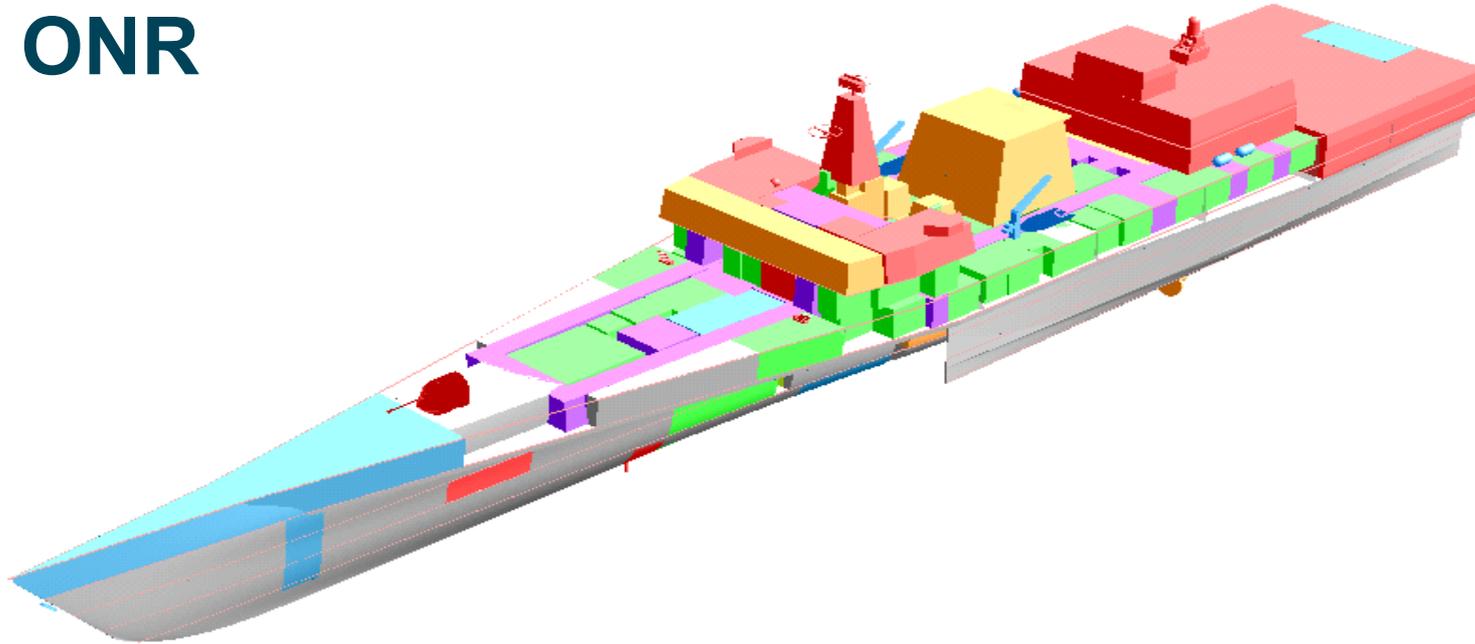
- The stance of a Naval Constructor
- Over 30 years involvement in naval ship design and acquisition
- Project Manager and Project Director for - UK Amphibious Programme, Concept designs of emerging UK fleet, Trimaran, Future Surface Combatant
- Analyst of naval ship design and acquisition
- Professor at UCL developing an integrated approach to preliminary ship design – the Design Building Block approach (SURFCON CAD implementation in Paramarine CASD).

# NDP OPV Studies

(Pawling & Andrews RINA Warship 2010)



# UCL DBB study of USN LCS for ONR



<b>Number of DBB</b>	343 (in c. 25 SBBs and 11 grouped BBs)
<b>Displacement</b>	3212te
<b>Enclosed Volume</b>	19500m <sup>3</sup> (R) 2600m <sup>3</sup> (A)
<b>Length, main hull, waterline</b>	136.3m

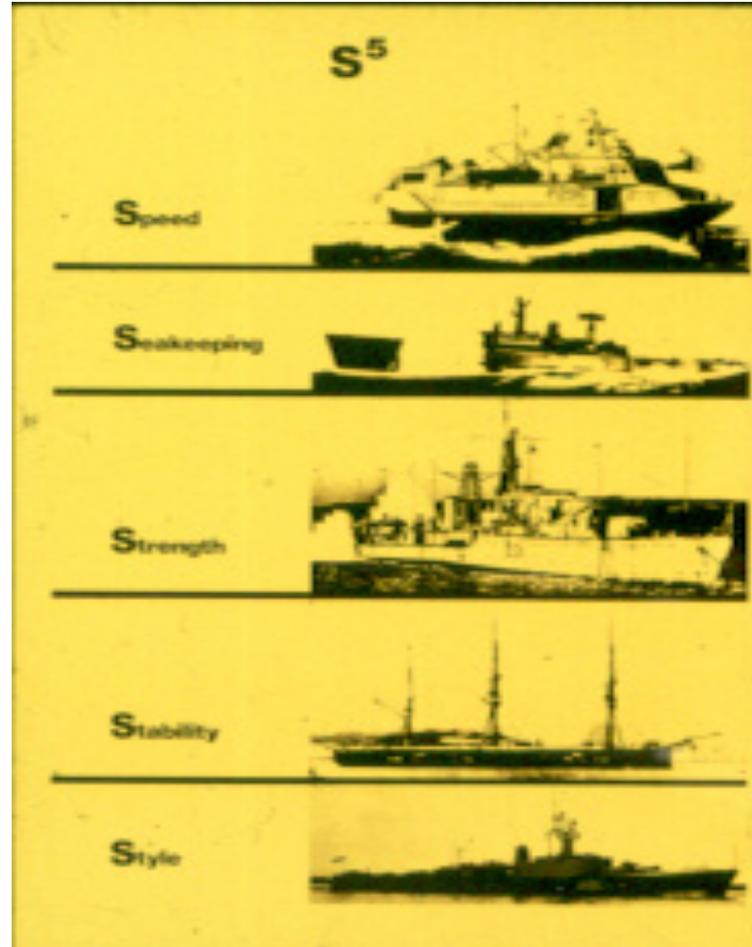
# SHIP DESIGN AND NAVAL ARCHITECTURE

## Outline

- **Ship Design – S5 - Style**
- Naval Architecture as an Engineering Discipline
- NA as Science applied to Ship design – S4
- Ship Design as a special case of engineering design – NSD
- The critical importance of the Concept phase of NSD
- Why the concept phase of Naval Ship Design must and can be architecturally led - Design Inside Out



## S5



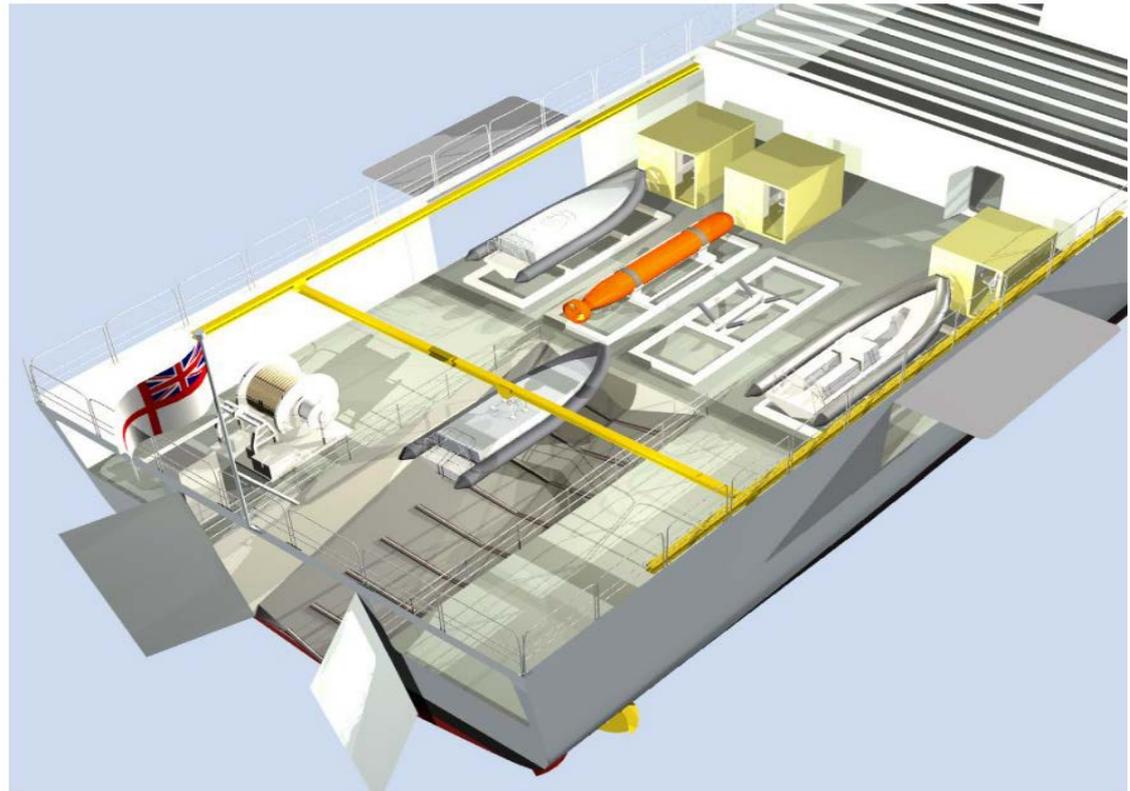
**Table 1. Listing of style topics relevant to a naval combatant design**

Stealth	Protection	Human Factors	Sustainability	Margins	Design Issues
Acoustic signature	Collision resistance	Accommodation standards	Mission duration	Space	Robustness
Radar cross section	Fire fighting	Access policy	Crew watch policy	Weight	Commercial standards
Infrared signature	Above water weapon effect	Maintenance levels	Stores level	Vertical centre of gravity	Modularity
Magnetic signature	Underwater weapon effect / shock	Operation automation	Maintenance cycles	Hotel Power	Operational serviceability
Visual signature	Contaminants protection	Ergonomics	Refit philosophy	Ship Services	Producability
	Damage control		Upkeep by exchange	Design point (growth)	Adaptability
	Corrosion control		Replenishment at Sea	Board Margin (upgrades)	Aesthetics

## Examples of Style

- Signatures – RN Type 23 Frigate
- Accommodation – USN “Super Carriers”
- Margin Policy – Future Aircraft on RN INVINCIBLE Class
- Adaptability – Mission bays

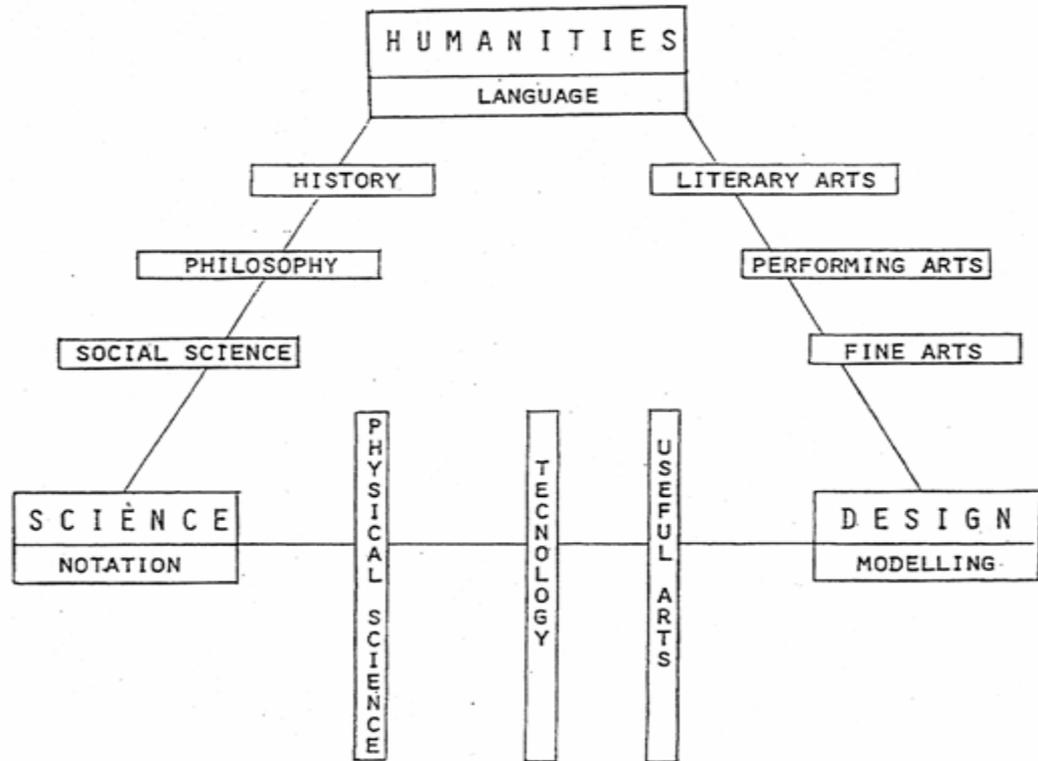
# Figure 3 Mission Bay Arrangement for an RN Type 26 Design Study (Broadbent & Binns 2006)



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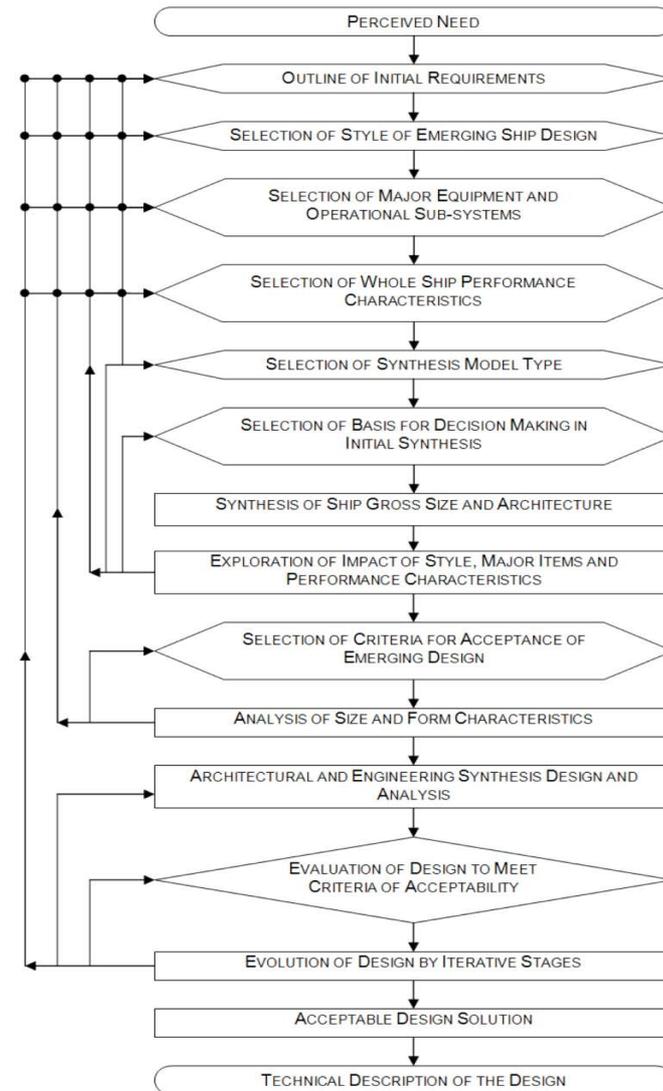
# Figure 4 Bruce Archer's Representation Design as the Third Culture



# Modelling the Ship Design Process

A representation of the full preliminary ship design process with continual feedback, showing not just design activities but also “decisions/selections” (conscious or not)

*(full description Andrews COMPIT 2013)*

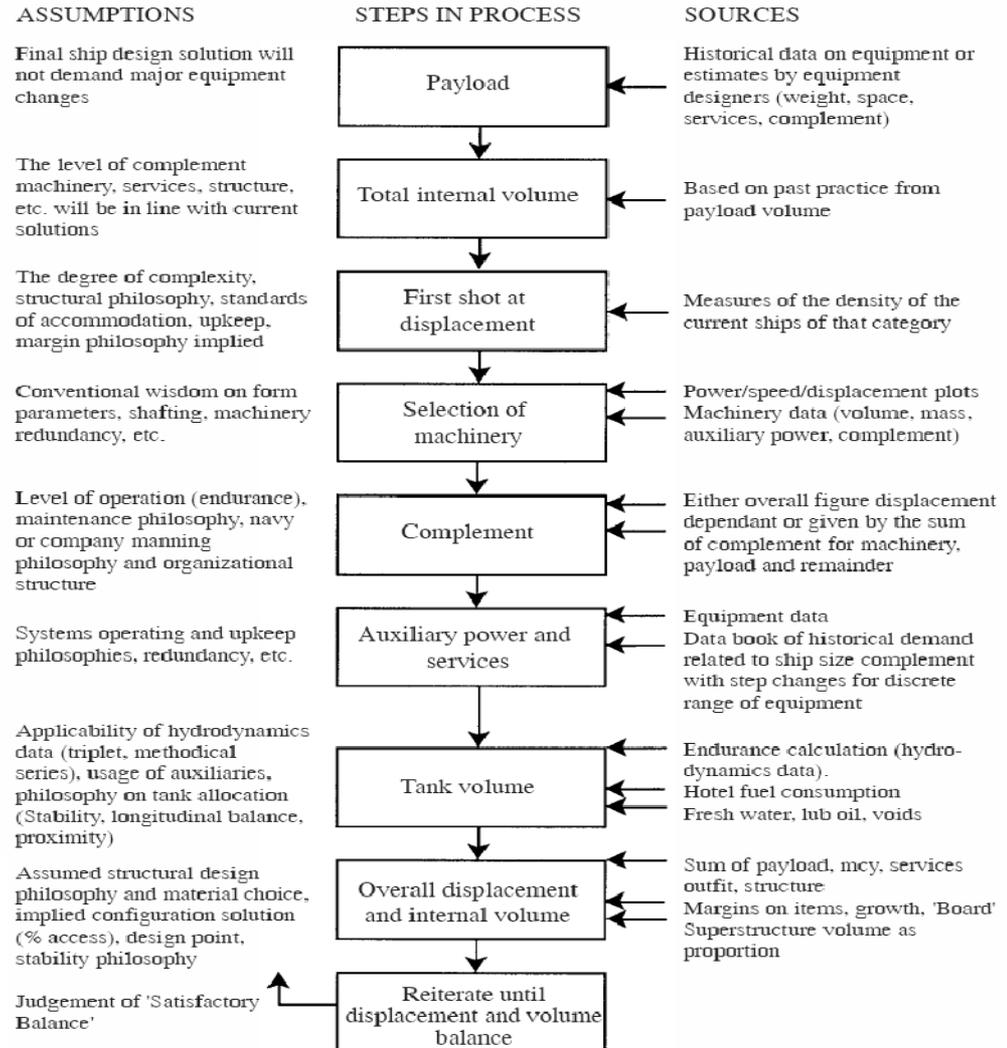


# Modelling the Ship Design Process

## A Simple Numeric Ship Sizing Iterative Sequence with Feedback

### ASSUMPTIONS & SOURCES

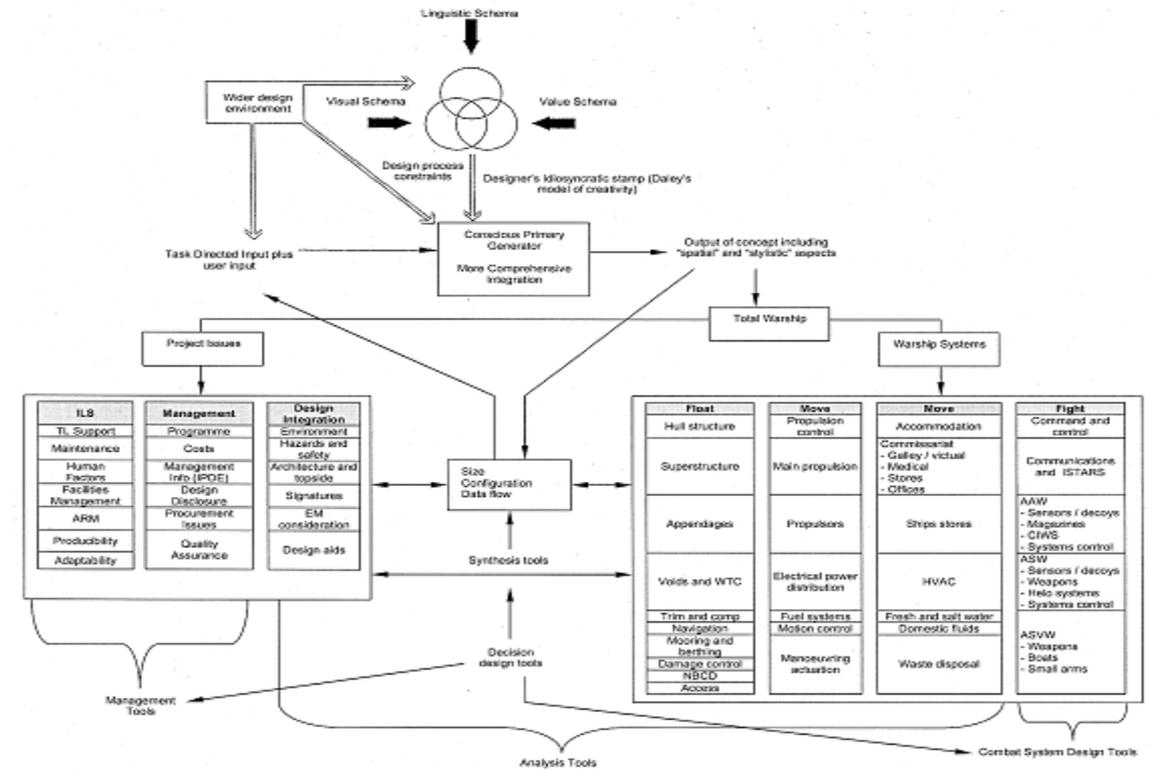
(Andrews 1986)



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**Figure 7**  
**A (partial) representation of**  
**the ship design process**  
**and ship definition**  
**(Andrews 2003)**



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## Naval Ship Design is Unique

- There is no prototype
- The warship is a multirole, virtually self sufficient entity, with sustained habitation in extreme conditions – so a level up in system complexity
- Most ships are an assembly of many systems and equipments - selection and integration comes after the capability, provided by the overall design, has been frozen
- Much of the capability (e.g. susceptibility, survivability, mobility, seakeeping) comes from the gross ship characteristics – defined early and hard to demonstrate

# The Nature of NSD

- Diversity of ship types, seen in terms of design complexity and usage
- the many issues that ship designs have to address – so bespoke
- Difficulty, particularly for multirole naval combatants, of requirement identification or elucidation
- The multitude of ship performance issues, alongside the main operational mission(s) that the design must address, including “style”
- The naval architect is both the “hull engineer” and the ship’s overall architect
- Political environment in which naval ship procurement operates

# SHIP DESIGN AND NAVAL ARCHITECTURE

## Outline

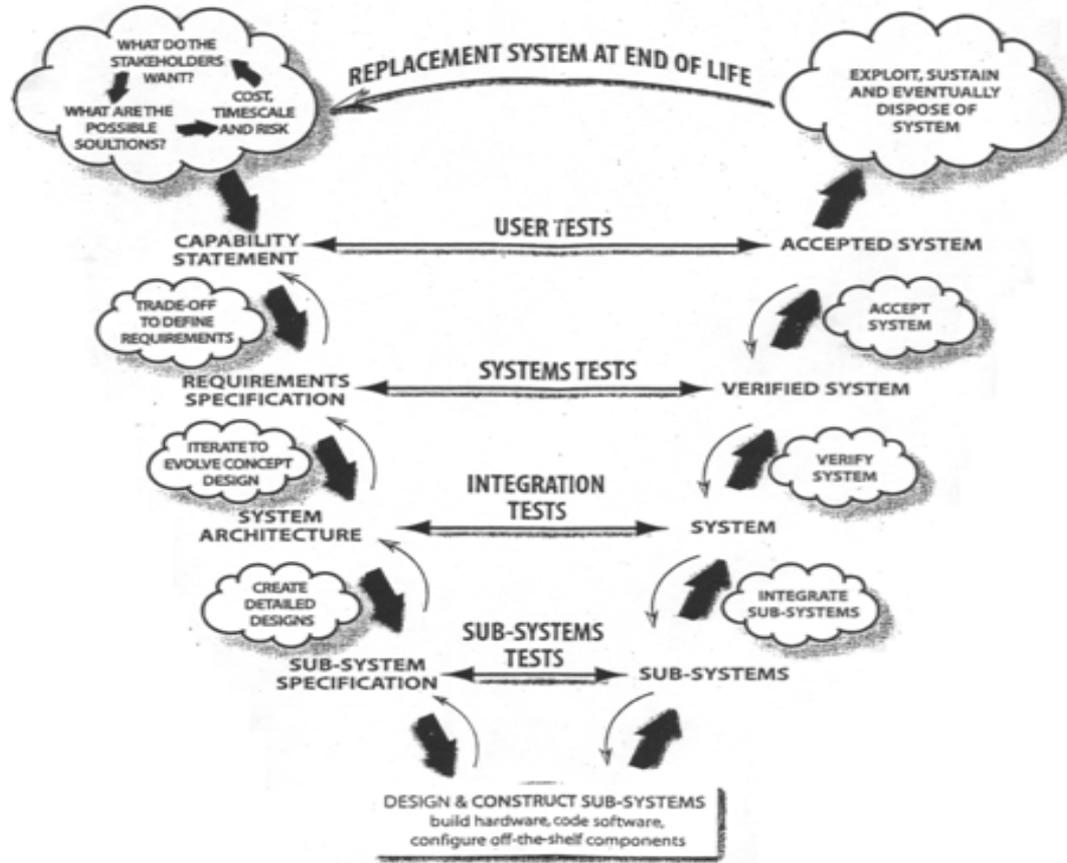
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## The Concept Phase is Different

- The process is characterised as a **wicked problem**
- This is a key phase where major decisions are made
- The need to ensure that a comprehensive and challenging concept design process has been conducted, before commencing trade-off studies
- crucial aspect is identification of style - advances in computer highlight ‘softer” design concerns
- The final aspect is that of **requirement elucidation**

# The “V Diagram”

## (R A Eng Guide (2007) - “Creating Systems that Work”



# The Nature of Ship Concept Design – the implications for Concept Tools

- **Believable** solutions should be produced, i.e. solutions which are both technically balanced and sufficiently descriptive;
- Solutions should also be **coherent**, meaning that the dialogue with the customer should be more than merely a focus on numerical measures of performance and cost, and should include a comprehensive visual representation;
- The method should be **open**, in other words the opposite of a ‘black box’ or a rigid/mechanistic decision system, so that it is responsive to those issues that matter to the customer, or capable of being elucidated from customer/user teams;
- It should also be **revelatory**, so that likely design drivers are identified early in the design process to aid design exploration in initial design and beyond;
- Finally it should be **creative**, in that the method facilitates as wide an exploration as possible to ensure the eventual choice emerges from a divergent investigation rather than predisposed solutions.

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# Why Ship Synthesis has been 2 Dimensional (at best)

- Initially computers speeded up iterative balance of weight and space
- More numerical options generated
- Computerised naval architecture
- Better analysis but insufficient good data?

# Why Ship Synthesis can be 3 Dimensional

- Computer Graphics
- Hull form generation and IPM
- Optimisation - do it because we can - should be more about insight than precise answers
- Future – approach to ship design –  
should be responsive to a demanding need  
(better, cheaper, faster into service)

# Why Ship Synthesis should be 3 Dimensional

## - Wider issues

- Many issues ought to be addressed? – Does synthesis become too complex?
- If adopt 3-D approach should you move more quickly to greater detail?
  - No, better to see the design evolve through the steps.
- Is it better to invest in first principles NA at concept?
  - What is more important to the user?
  - Better NA early or operational factors being addressed from the start?
- The real need is to improve design exploration and to de-risk ship concept design by early avoidance of potential problems downstream.

# **Why Ship Synthesis should be 3 Dimensional**

## **- Improve Initial Design**

- **Naval ships need to be less costly - need to better understand what is wanted - achieve through 3-D informed dialogue**

# Why Ship Synthesis should be 3 Dimensional

## - Improve Initial Design

- Naval ships need to be less costly - need to better understand what is wanted - 3-D informed dialogue
- **More information rich to avoid mistakes by better articulation through 3-D dialogue**

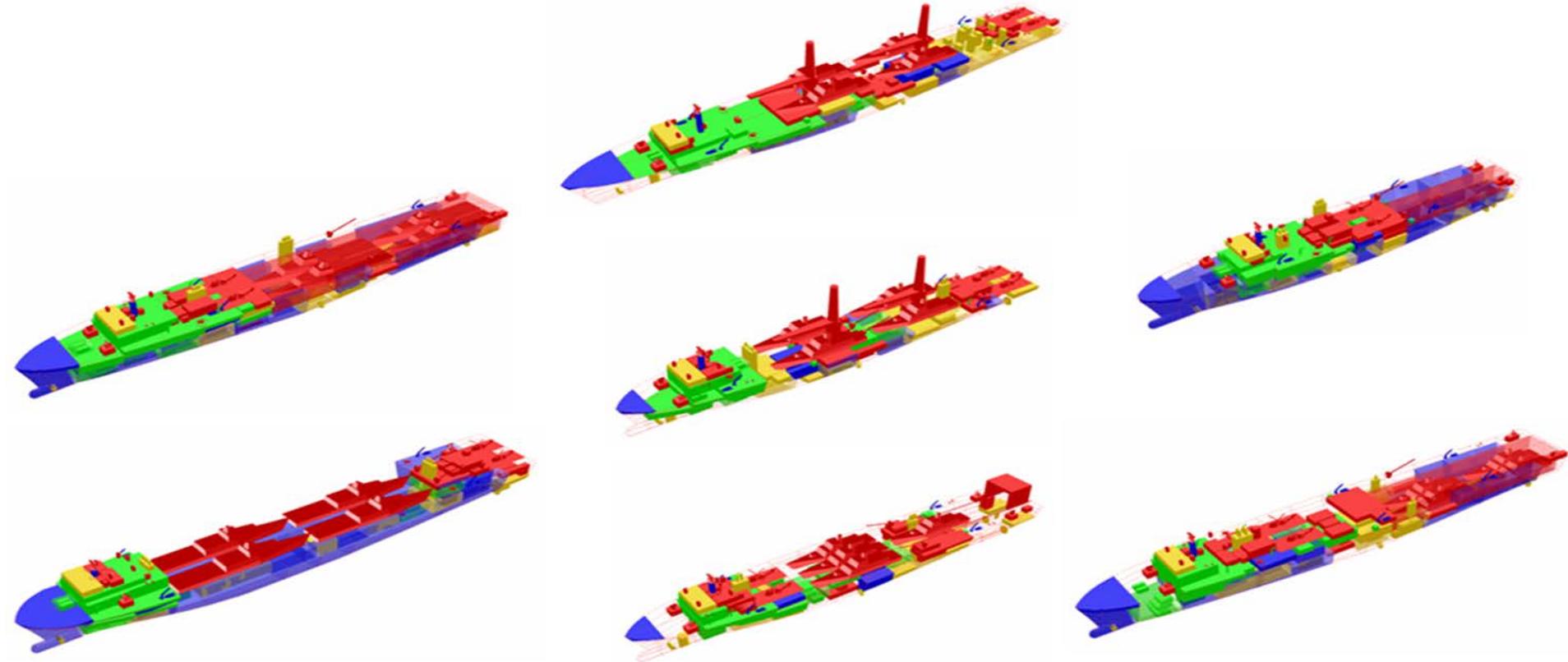
# Why Ship Synthesis should be 3 Dimensional

## - Improve Initial Design

- Naval ships need to be less costly - need to better understand what is wanted - 3-D informed dialogue
- More information rich to avoid mistakes by better articulation through 3-D dialogue
- **Better articulate design issues to wider world**  
**(Stakeholders - wider Navy, Defence, the rest of government and to parliament, the media and the public )**

# UK FSC Mothership Studies

(Andrews & Pawling RINA Warships 2004)



# Why Ship Synthesis should be 3 Dimensional

## - Improve Initial Design

- Naval ships need to be less costly - need to better understand what is wanted - 3-D informed dialogue
- More information rich to avoid mistakes by better articulation through 3-D dialogue
- Better articulate design issues to wider world (Stakeholders)
- **Improve Ship Design professionals status –**  
**Naval Architect first amongst equals in Ship Design - true**  
**Total Ship Systems Engineering –**  
**the conclusion from Systems Architecture**

# Why Ship Synthesis should be 3 Dimensional

## - Improve Initial Design

- Naval ships need to be less costly - need to better understand what is wanted - 3-D informed dialogue
- More information rich to avoid mistakes (see DJA UK list) by better articulation through 3-D dialogue
- Better articulate design issues to wider world (Stakeholders)
- Improve Ship Design professionals status - NA first amongst equals in SD - true TSSE
- **But also need to be Creative**



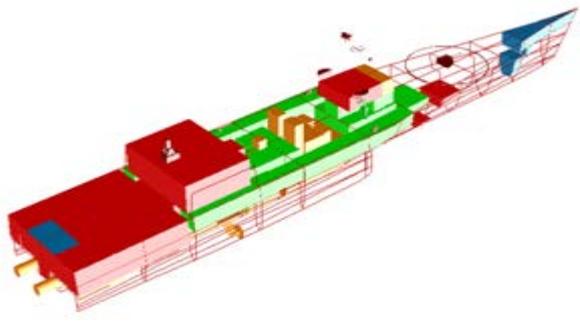
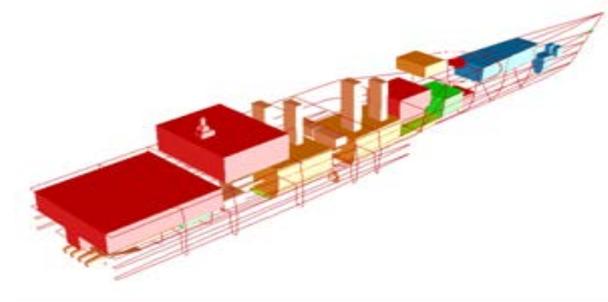
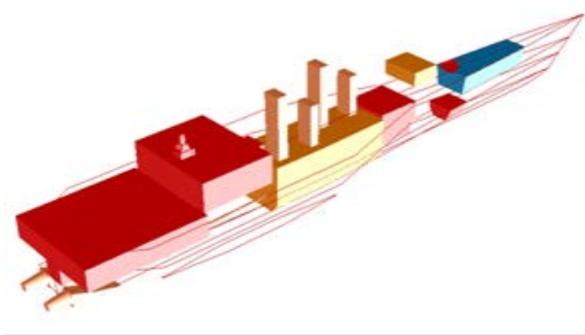
# The Paramarine Realisation of the UCL Design Building Block approach

The screenshot displays the Paramarine software interface, illustrating the Design Building Block approach. The interface is divided into several key areas:

- Left Panel (Tree View):** A hierarchical tree of design blocks. The root is 'flight (\*)', which includes sub-blocks like 'attributes (use\_sub\_blocks\_ignore\_this)', 'replenishment (\*)', 'cargo (\*)', 'f76 (\*)', 'f44 (\*)', 'potable\_water (\*)', 'task\_group\_munitions (\*)', 'task\_group\_supplies (\*)', 'lifts (\*)', 'cargo\_handling (\*)', and 'res\_equipment (\*)'. Each sub-block further contains specific components like 'tank\_group\_1' through 'tank\_group\_14' and 'res\_stations (\*)'.
- Top Panel (Attributes Table):** A table titled 'attributes' for the selected block 'Concept.synthesis.building\_block\_model.master\_BB.move.power\_usage.pod\_machinery\_room'. It lists various parameters and their values.
 

Attribute	Value
datum_point	7.125000 0.000000
location	(null)
characteristics	
x (m)	14.250000
y (m)	28.000000
z (m)	6.500000
weight_margin	1.000000
space_margin	0.610000
pods	2.000000
- Center Panel (3D Model):** A 3D wireframe model of a ship's hull and internal structure, showing the layout of the machinery room and other components.
- Bottom Left Panel (Graph):** A graph titled 'lever curves' showing the relationship between heel angle (deg) on the x-axis and lever (m) on the y-axis. The x-axis ranges from -50 to 50, and the y-axis ranges from -3.2 to 3.2. Three data series are plotted: 'righting lever' (red squares), 'stbd downflooding' (green triangles), and 'port downflooding' (blue circles). The righting lever curve shows a positive correlation, while the downflooding curves show negative correlations.
- Bottom Right Panel (Graph):** A graph titled 'graphical results' showing power (kW) on the y-axis versus speed (kt) on the x-axis. The y-axis ranges from 0 to 95000, and the x-axis ranges from 0 to 25. Two data series are plotted: 'effective power' (red squares) and 'shaft power' (green triangles). Both curves show an exponential increase in power as speed increases.

# Architectural representations for the LCS study at the end of each DBB design stages



# The Stages of the UCL architecturally driven Design Building Block ship synthesis

(Andrews & Pawling IJME 2009)

## Design Preparation

Selection of Design Style

## Topside and Major Feature Design Phase (18 to 47)

Design Space Creation

Weapons and Sensor Placement

Engine and Machinery Compartment Placement

Aircraft Systems Sizing and Placement

Superstructure Sizing and Placement

## Super Building Block Based Design Phase (47 to 110)

Composition of Functional Super Building Blocks

Selection of Design Algorithms

Assessment of Margin Requirements

Placement of Super Building Blocks

Design Balance & Audit

Initial Performance Analysis for Master B.B.

## Building Block Based Design Phase (110 to 343)

Decomposition of Super Building Blocks by function

Selection of Design Algorithms

Assessment of Margins and Access Policy

Placement of Building Blocks

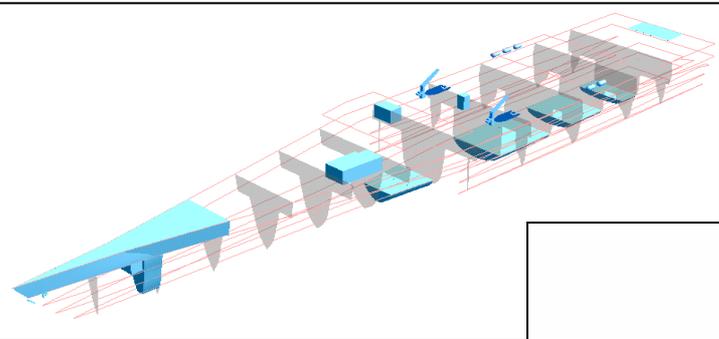
Design Balance & Audit

Further Performance Analysis for Master B.B.

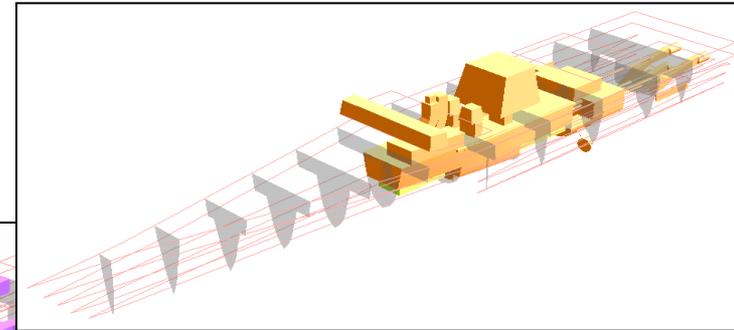
## General Arrangement Phase

Drawing Preparation

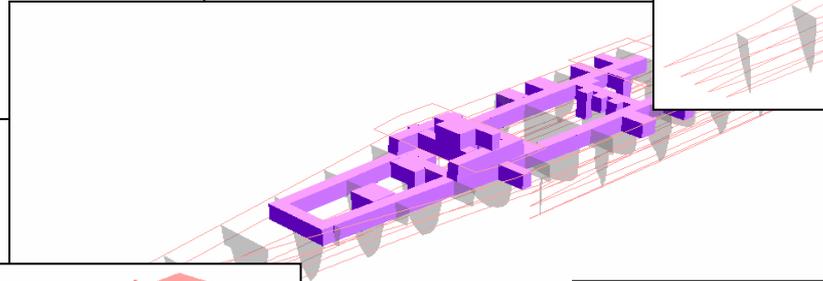
# Final Design Functional Groups



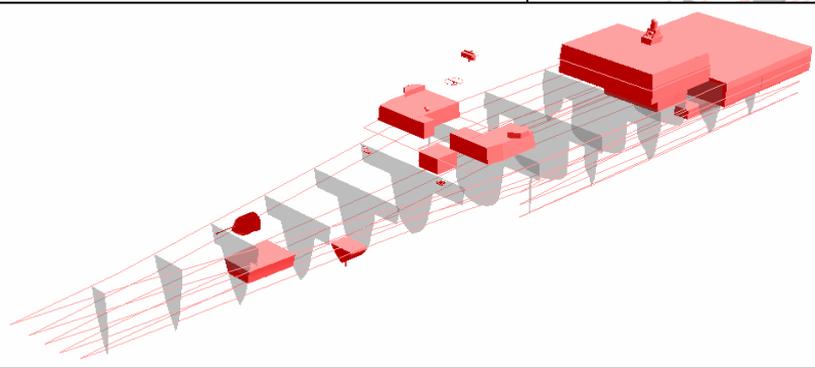
Float



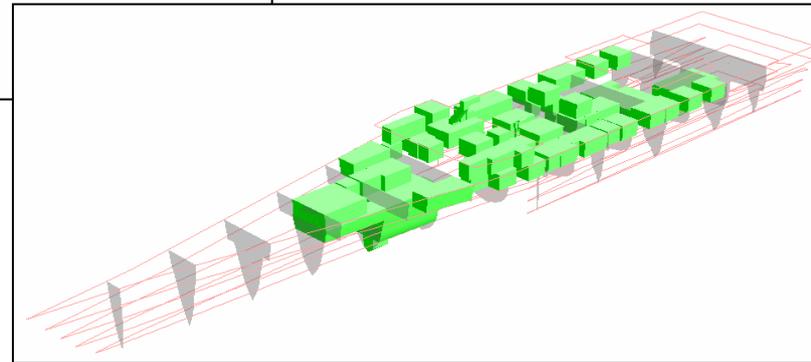
Move



Access

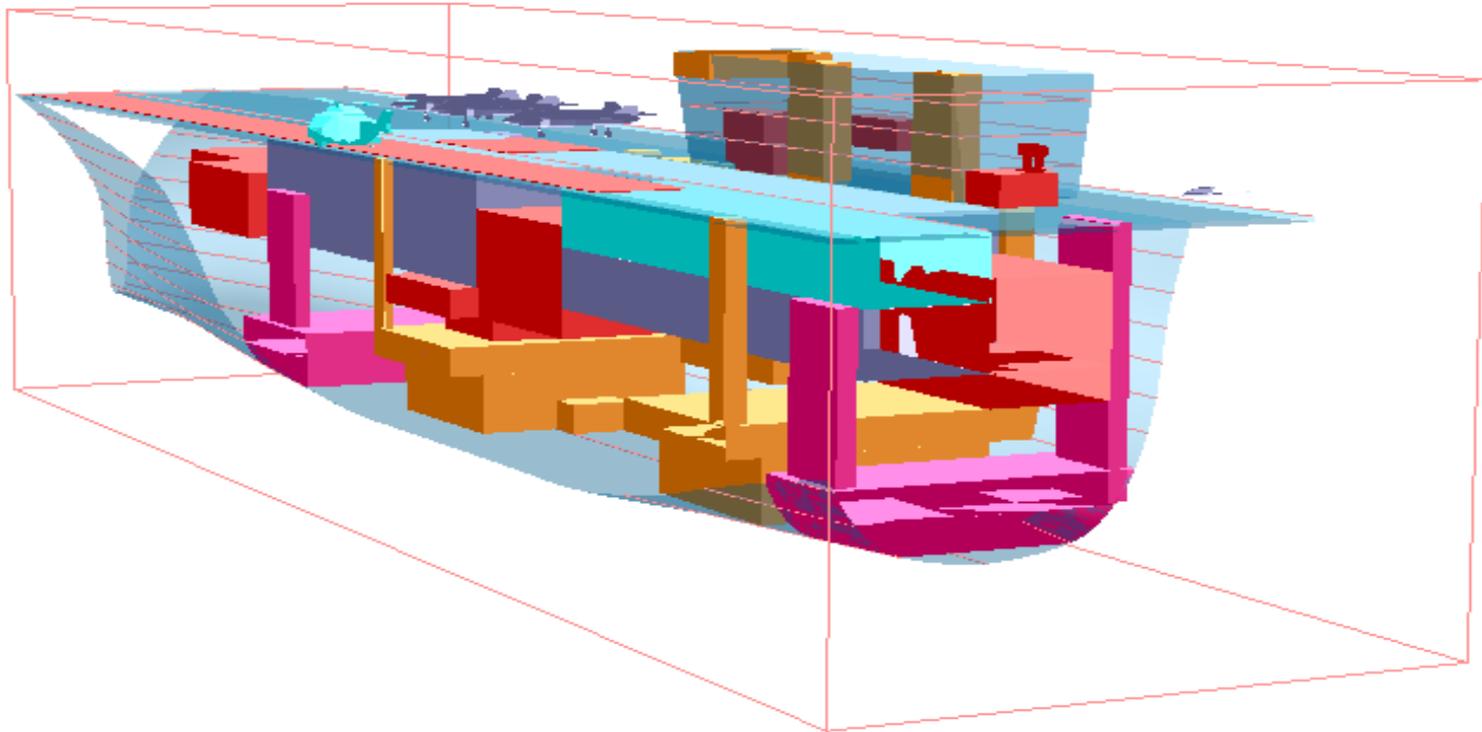


Fight

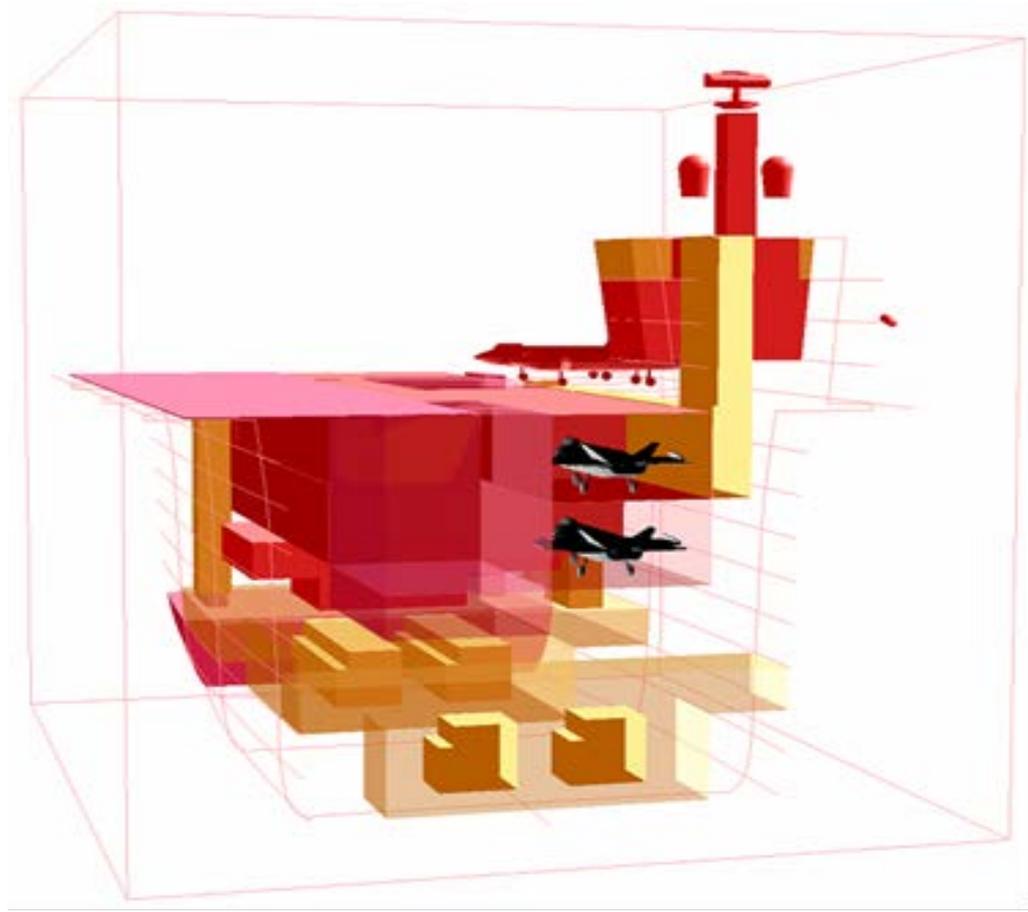


Infrastructure

# Paramarine-SURFCON Carrier Representation

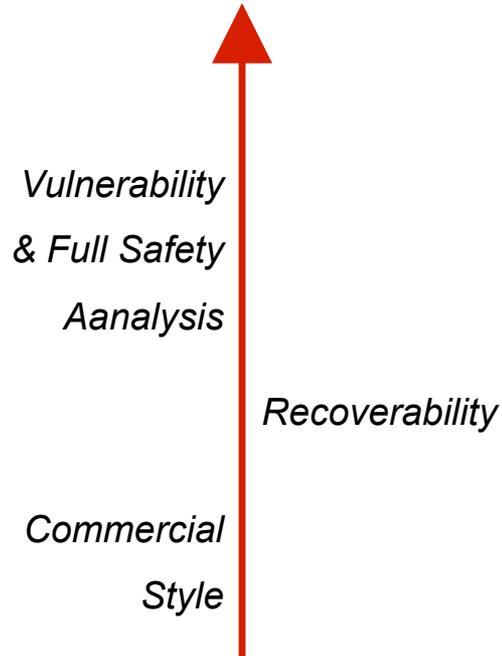


**Figure 11.**  
**A section through the**  
**carrier concept showing**  
**the three dimensional**  
**conflicts between**  
**hangar, machinery and**  
**air ordinance lift**  
**arrangements (Andrews**  
**2004)**

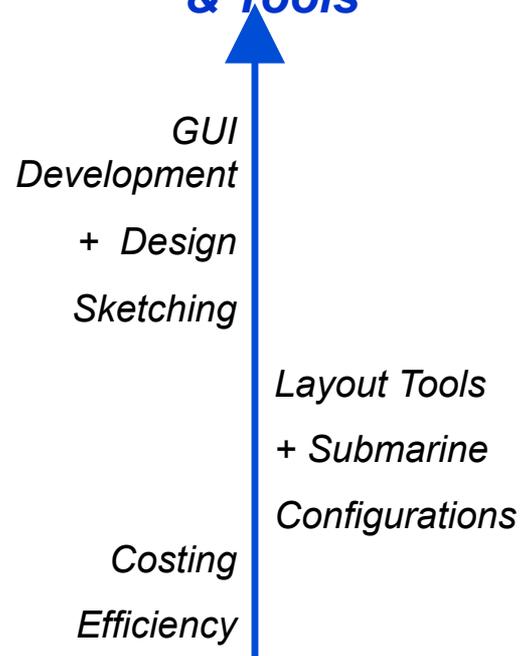


# DRC Research Areas

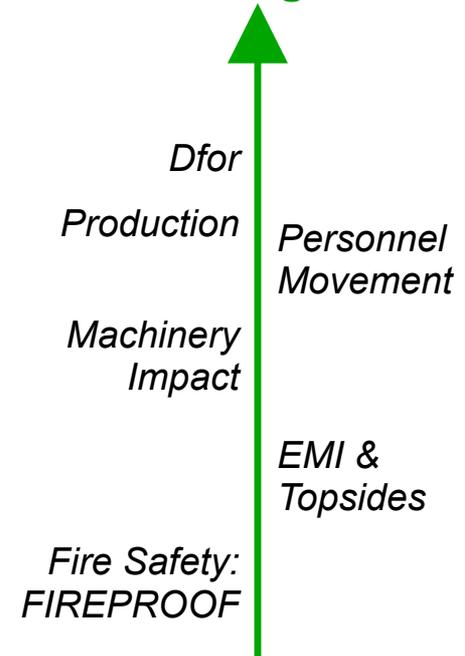
## Survivability



## Design Methods & Tools



## Simulation in Design



# The UCL Design Research Centre

- Focus on the Design Building Block Approach
  - Architecturally centred configurational model
  - Interactive graphical display
- Rapid concept design studies
- Detailed technical studies
- Long term research projects in last decade (**bold current projects**)
  - Design for production (SSA DTi – VT/Ferguson/Tribon/GRC)
  - Simulation integration (Joint EPSRC – SSG partner)
  - CASD (ONR NICOP- NAVSEA)
  - FIREPROOF (EU FP7 - 12 partners)
  - Commercial style (BMT DSL - CASE )
  - Survivability (Dstl - CASE)
  - **Topside (UCL Impact - NDP)**
  - **Sub UUV Mothership (UCL Impact – Babcock)**
  - **FAROS (EU FP7)**
  - **DfLayout (ONR NICOP – UMich, TUDelft)**
  - **GT for Shipping (RR Marine CASE) – Df Support/UXV studies (BAES CASE)**

**Thank You**



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